



ANSI/SPRI RP-4 2013

Wind Design Standard For Ballasted Single-ply Roofing Systems

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Disclaimer

This standard is for use by architects, engineers, roofing contractors and owners of low slope roofing systems. SPRI, its members and employees do not warrant that this standard is proper and applicable under all conditions.

1.0 Introduction

This standard provides a method of designing wind uplift resistance of ballasted single-ply roofing systems. It is intended as a design and installation reference for those individuals who design, specify, and install ballasted single-ply roofing systems. It shall be used in conjunction with the installation specifications and requirements of the manufacturer of the specific products used in the ballasted single-ply roofing system. See Commentary.

The “authority having jurisdiction” is the only source for approval of designs not covered in this document. ASCE 7 gives guidance on how non-standard conditions should be evaluated. See Reference 1 or conduct wind tunnel studies in accordance with ASCE 7 for information to determine requirements for designs or systems not covered.

2.0 Definitions: Terms defined in **section 2.0** appear in **bold print** throughout the standard.

2.1 Ballast

In roofing, **ballast** comes in the form of large stones, (typically river bottom stone $\frac{3}{4}$ in. to $1\frac{1}{2}$ in. diameter, size No. 4 per ASTM D448 “Standard Sizes of Coarse Aggregate” or ASTM D7655/D7655M-12 “Standard Classification for Size of Aggregate Used as Ballast for Membrane Roof Systems”) or paver systems or lightweight interlocking paver systems. **Ballast** is used to provide uplift resistance for roofing systems that are not adhered or mechanically attached to the roof deck. See Commentary.

2.2 Conventional Ballasted Roof System

A **conventional ballasted roof system** consists of membrane or membrane and substrate material (insulation, slip sheet, etc.) loose-laid over a deck using **ballast** to hold the system in place.

2.3 Protected Membrane Ballasted Roof System

A **protected membrane ballasted roof system** consists of a roof deck, with or without insulation, over which the membrane is installed. The membrane is either loosely laid, mechanically attached or adhered to the substrate. Insulation is then installed over the membrane. The insulation is then covered with a water-and air-pervious fabric over which **ballast** is applied.

2.4 Protected Membrane Ballasted Roof System Using A Cementitious Coating Which Has Been Attached To the Insulation As Ballast

The interlocking insulation panels with an attached cementitious material act as both insulation and **ballast**.

2.5 Wind Speed

See Commentary.

The Basic **Wind Speed** is the 3-second gust speed at 33 ft. (10 m) above the ground in **Exposure C** as follows:

2.5.1 Risk Category II

Wind Speeds correspond to approximately a 7% probability of exceedance in 50 years. See Attachment II-A.

2.5.2 Risk Category III and IV

Wind speeds correspond to approximately a 3% probability of exceedance in 50 years. See Attachment II-B.

2.5.3 Risk Category I

Wind speeds correspond to approximately a 15% probability of exceedance in 50 years. See Attachment II-C.

2.5.4 Wind speed conversion

The ultimate design **wind speeds** of Attachments II A, B and C shall be converted to nominal design **wind speeds** V_{asd} , using the following equation:

$$V_{asd} = V_{ult} \sqrt{0.6}$$

where:

V_{asd} = nominal design **wind speed**

V_{ult} = ultimate design **wind speeds** determined from Attachments II A, B and C

2.6 Roof Areas

2.6.1 Corners

The space between intersecting walls forming an angle greater than 45 degrees but less than 135 degrees. See Commentary.

2.6.2 Corner Zone

For roofs having height, $h \leq 60$ ft. (18 m), the **corner zone** is defined as the **corner** roof section with sides equal to α (see below). For roofs having height, $h > 60$ ft. (18 m), the **corner zone** is defined as the **corner** roof section with sides equal to $2 \times \alpha$ (see below). See Figure 1.

$\alpha = 0.4h$, but not less than either 4% of least horizontal dimension or 8.5 ft. (2.9 m)

2.6.3 Perimeter Zone

The **perimeter zone** is defined as the **rectangular roof** section parallel to the roof edge and connecting the **corner zones** with a width measurement equal to α (see above). See Figure 1.

2.6.4 Field

The **field** of the roof is defined as that portion of the roof surface which is not included in the corner or the **perimeter zone** as defined above. See Figure 1.

2.6.5 Rectangular Roof

Area located directly above a large opening which has as its width 1.5 times the width of the opening and as its depth 2.0 times the width of the opening. See Figure 2.

2.7 Surface Roughness/Exposure Categories

A ground **surface roughness** within each 45-degree sector shall be determined for a distance upwind of the site as defined in Section 2.7.1, 2.7.2. or 2.7.3. for the purpose of assigning an **exposure category**.

2.7.1 Surface Roughness/Exposure B

Urban and suburban areas, wooded areas, or other terrain with numerous closely spaced obstructions having the size of single-family dwellings or larger. **Exposure B**: For buildings with a mean roof height of less than or equal to 30 ft. (9.1 m), **Exposure B** shall apply where the ground **surface roughness**, as defined by **Surface Roughness B**, prevails in the upwind direction for a distance greater than 1,500 ft. (457 m). For buildings with a mean roof height greater than 30 ft. (9.1 m), **Exposure B** shall apply where **Surface Roughness B** prevails in the upwind direction for a distance greater than 2,600 ft. (792 m) or 20 times the height of the building, whichever is greater.

2.7.2 Surface Roughness/Exposure C

Open terrain with scattered obstructions having heights generally less than 30 ft. (9.1 m). This category includes flat open country and grasslands. **Exposure C** shall apply for all cases where **Exposures B** or **D** do not apply. See Commentary.

2.7.3 Surface Roughness/Exposure D

Flat, unobstructed areas and water surfaces. This category includes smooth mud flats, salt flats, and unbroken ice. **Exposure D** shall apply where the ground **surface roughness**, as defined by **Surface Roughness D**, prevails in the upwind direction for a distance greater than 5,000 ft. (1,524 m) or 20 times the building height, whichever is greater. **Exposure D** shall also apply where the ground surface roughness immediately upwind of the site is B or C, and the site is within a distance of 600 ft. (183 m) or 20 times the building height, whichever is greater, from an **Exposure D** condition as defined in the previous sentence. For a site located in the transition zone between exposure categories, the category resulting in the largest wind forces shall be used.

2.7.4 Exception

An intermediate exposure between the preceding categories is permitted in a transition zone provided that it is determined by a rational analysis method defined in the recognized literature.

2.8 Impervious Decks

A roof deck that will not allow air to pass through it. Some examples are poured in-place-concrete, gypsum, and cast-in-place lightweight concrete. See Commentary.

2.9 Pervious Decks

A roof deck that allows air to move through it. Some examples are metal, cementitious wood fiber, oriented strand board, plywood and wood plank. See Commentary.

2.10 Risk Category

A categorization of buildings and other structures for determination of flood, wind, snow, ice, and earthquake loads based on the risk associated with unacceptable performance. See Table I.

2.11 Wind Borne Debris Regions

Areas within hurricane prone areas where impact protection is required for glazed openings.

2.12 Registered Design Professional

An individual who is registered or licensed to practice their respective design profession as defined by the statutory requirements of the professional registration laws of the state or jurisdiction in which the project is to be constructed.

2.13 Peel Stop

A termination device, typically a bar or reinforced membrane strip, installed approximately 12-inches away from the roof edge, parapet wall or angle change. The device is attached with mechanical anchors to the roof deck using fasteners spaced 6-inches on center.

Table I
Risk Category of Buildings and Other Structures for Wind Loads

Use or Occupancy of Buildings and Structures	Risk Category
Buildings and other structures that represent a low risk to human life in the event of failure.	I
All buildings and other structures except those listed in Risk Categories I, III, and IV.	II
Buildings and other structures, the failure of which could pose a substantial risk to human life. Buildings and other structures, not included in Risk Category IV , with potential to cause a substantial economic impact and/or mass disruption of day-to-day civilian life in the event of failure. Buildings and other structures not included in Risk Category IV (including, but not limited to, facilities that manufacture, process, handle, store, use, or dispose of such substances as hazardous fuels, hazardous chemicals, hazardous waste, or explosives) containing toxic or explosive substances where their quantity exceeds a threshold quantity established by the authority having jurisdiction and is sufficient to pose a threat to the public if released.	III
Buildings and other structures designated as essential facilities. Buildings and other structures, the failure of which could pose a substantial hazard to the community. Buildings and other structures (including, but not limited to, facilities that manufacture, process, handle, store, use, or dispose of such substances as hazardous fuels, hazardous chemicals, or hazardous waste) containing sufficient quantities of highly toxic substances where the quantity exceeds a threshold quantity established by the authority having jurisdiction to be dangerous to the public if released and is sufficient to pose a threat to the public if released. Note: Buildings and other structures containing toxic, highly toxic, or explosive substances shall be eligible for classification to a lower Risk Category if it can be demonstrated to the satisfaction of the authority having jurisdiction by a hazard assessment as described in Section 1.5.2 of ASCE 7-10 that a release of the substances is commensurate with the risk associated with that Risk Category . Buildings and other structures required to maintain the functionality of other Risk Category IV structures.	IV

3.0 General Design Considerations and System Requirements

All **ballasted** roofing systems shall comply with the following:

3.1 Roof Structure

The building owner shall consult with a **registered design professional** such as an architect, architectural engineer, civil engineer, or structural engineer to verify that the structure and deck will support the **ballasted** roofing system loads including the **ballast** load in combination with all other design loads.

3.2 Building Height

The building height shall be measured from ground level to the roof system surface at the roof edge. When more than one roof level is involved, each shall have its own design per Sections 4.0 and 5.0; or be designed to the criteria required for the most exposed or highest roof level. When building height exceeds 150 ft. (46 m), the roof design shall be designed by a **registered design professional** using current wind engineering practices consistent with ASCE 7 and the design shall be approved by the authority having jurisdiction. See Commentary.

3.3 Slope

This Standard is limited to roof slope designs up to 2 in 12 (10 degrees) as measured at the top side of the roof membrane. For slopes greater than 2 in 12, a **registered design professional** experienced in roof wind design shall provide design requirements and the design shall be approved by the authority having jurisdiction.

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3.4 Large Openings In A Wall

For buildings having openings in a single exterior wall that in total exceed 10% of the exterior wall area, in the story located immediately below the roof, the roof shall be designed to resist the pressure created when the opening(s) are in their full, open, position. Such conditions shall be designed in accordance with Section 5.1. See Figure 2 and Commentary.

3.5 Positive Pressure Building Systems

When HVAC equipment generates a positive pressure inside a building greater than 0.5 in. (13 mm) of water, the roof system shall be designed to resist the pressure by increasing the wind load requirements in accordance with Section 5.2. See Commentary.

3.6 Rooftop Projections

The roof area at the base of any rooftop projection that extends more than 2 ft. (0.6 m) above the top of the parapet and has one side longer than 4 ft. (1.2 m) shall be designed in accordance with Section 5.3.

3.7 Overhangs, Eaves and Canopies

By their design, overhangs, eaves and canopies are subject to greater uplift forces than the roof surface because of the impact of the air flow up the wall. Such conditions shall be designed in accordance with Section 5.4. See Figure 3.

3.8 Membrane Requirements

The membrane specified for use in the **ballasted** system shall meet the current recognized industry minimum material requirements. See Commentary.

3.9 Single-Ply Membrane Perimeter Attachment

The perimeter attachment used to terminate a roofing system shall be designed per ANSI/SPRI/FM4435/ES-1. This termination system shall be located at the roof perimeter. See Attachment I and Figures 5 A-D and Figure 6A-D. The substrate into which the termination system is anchored shall be capable of withstanding the calculated load. The procedure outlined in Attachment I shall be used to measure pullout strength.

3.9.1 For Angle Changes

A peel stop shall be installed within 12 in. of attachments of membranes at angle changes or system type changes.

3.9.2 Parapet Height

The parapet height for **conventional ballasted roof systems** is the distance from the top of the roof system membrane to the top of the parapet. See Figure 5A, 5D, and Commentary.

3.9.3 For Protected Membrane Ballasted Roof Systems, the parapet height is the distance from the top of the insulation to the top of the parapet. See Figures 5B and 5C.

If the lowest parapet height is outside of the defined **corner zone** of the roof, and is less than 70% of the height of the parapet within the defined **corner zone**, then this lower parapet height shall be used for the design. If the lowest parapet is located outside the defined **corner zone** of the roof and is equal to or greater than 70% of the height of the parapet within the defined **corner zone**, then the minimum parapet height within the corner segment shall be used for the design. See example in Figure 7.

3.9.4 Edge Flashing (Gravel Stop)

When an edge flashing is used at the building perimeter, the top edge of the flashing shall be higher than the top surface of the **ballast**. Edge flashing shall be designed and installed in accordance with ANSI/SPRI/FM4435/ES-1. See Commentary.

3.9.5 Transition

A peel stop shall be installed at the junction of loose-laid roof membranes with adhered or mechanically attached membrane areas.

3.10 High Winds

When the **wind speed** exceeds 140 miles per hour (63 m/s) 3-second gust **wind speed** after all adjustments are applied, the roof design shall be designed by a **registered design professional** using current wind engineering practices consistent with ASCE 7 and the design shall be approved by the authority having jurisdiction. See Commentary.

3.11 Wind Borne Debris

Roofs installed in regions designated by ASCE 7 or the authority having jurisdiction, as **wind borne debris regions** shall be designed by a **registered design professional** using current wind engineering practices consistent with ASCE 7 and the design shall be approved by the authority having jurisdiction. See Commentary.

3.11.1 Wind Borne Debris Regions are areas within 1 mile of the coastal high mean water line where the ultimate design **wind speed** is equal to or greater than 130 m/h (58 m/s), or

3.11.2 In areas where the ultimate design wind speed is 140 m/h (63 m/s) or greater or Hawaii.

3.11.3 Exceptions and other limitations can be found in ASCE 7 Sec. 26.10.3.1.

3.12 Stone Ballast Requirements

See Commentary.

Stone **ballast** shall not be less than the following:

3.12.1 #4 Ballast

Nominal 1-1/2 inch smooth river bottom stone of **ballast** gradation size #4, or alternatively, #3, #2, or #1 as specified in ASTM D448 or ASTM D7655/D7655M spread at a minimum rate of 1,000 lbs/100 ft² (48.80 kg/m²).

3.12.2 #2 Ballast

Nominal 2-1/2 inch smooth river bottom stone of **ballast** gradation size #2 or alternatively #1, as specified in ASTM D448 or ASTM D7655/D7655M spread at a minimum rate of 1300 lbs/100 ft² square feet (63.50 kg/m²)

3.12.3 Crushed Stone

When the gradation requirements for 3.12.1 and 3.12.2 above are met a protection layer meeting the membrane manufacturer's specifications shall be installed between the membrane and the crushed stone.

3.13 Paver Ballast Requirements

Paver **ballast** not be less than the following:

3.13.1 #4 Ballast

Standard concrete pavers (minimum 18lb/ft²; (88 kg/m²)) or interlocking, beveled, doweled, or contoured fit lightweight concrete pavers (minimum 10 lb/ft², (49 kg/m²)).

3.13.2 #2 Ballast

Concrete pavers (minimum 22 lb/ft² (107 kg/m²)); or approved interlocking, beveled, doweled or contoured fit, lightweight concrete pavers (minimum 10 lb/ft², (49 kg/m²)).when documented or demonstrated as equivalent.

3.13.3 For protected membrane ballasted systems using a cementitious coating. See Section 4.2.2.

4.0 Design Options

The **ballasted** roof wind designs include, but are not limited to, the generic systems shown below. Other systems, when documented or demonstrated as equivalent with the provisions of this standard, shall be used when approved by the authority having jurisdiction. The designs listed in Sections 4.1 and 4.2 are the minimum specifications. See Commentary.

4.1 Conventional Ballasted Single-Ply Systems

See Commentary.

4.1.1 System 1

The installed membrane shall be **ballasted** with **#4 ballast**. See Section 3.12.1.

4.1.2 System 2

The installed membrane shall be **ballasted** as follows:

4.1.2.1 Corner Zone

The installed membrane in the **corner zone** shall be **ballasted** with **#2 ballast**. See Section 3.12.2 and Figure 1.

4.1.2.2 Perimeter Zone

The installed membrane in the **perimeter zone** shall be **ballasted** with **#2 ballast**. See Section 3.12.2 and Figure 1.

4.1.2.3 Field

In the field of the roof, the installed membrane shall be **ballasted** with **#4 ballast**. See Section 3.12.1. **#2 ballast** shall be the minimum size-weight **ballast** used in **wind borne debris areas**. See Section 3.12.2.

4.1.3 System 3

Install the system as follows:

4.1.3.1 Corner Zone

In each **corner zone**, an adhered or mechanically attached roof system designed to withstand the uplift force in accordance with ASCE 7 or the local building code, shall be installed in accordance with the provisions for the corner location with no loose aggregate placed on the membrane. See Figure 1.

When a protective covering is required, a fully adhered membrane system shall be used in the **corner zone**. Minimum 22 lb/ft² (107 kg/m²) pavers or other material approved by the authority having jurisdiction shall be installed over the fully adhered membrane. Mechanically fastened membrane systems shall not be used when a protective covering is required.

4.1.3.2 Perimeter Zone

In the **perimeter zone**, an adhered or mechanically attached roof system designed to withstand the uplift force in accordance with ASCE 7 or the local building code, shall be installed, in accordance with the provisions for the **perimeter zone** with no loose stone placed on the membrane. See Commentary.

When a protective covering is required, a fully adhered membrane system shall be used in the **perimeter zone**. Minimum 22 lb/ft² (107 kg/m²) pavers or other material approved by the authority having jurisdiction shall be installed over the fully adhered membrane. Mechanically fastened membrane systems shall not be used when a protective covering is required.

4.1.3.3 Field

In the field of the roof, install #2 **ballast**. See Section 3.12.2.

4.1.4 Transition

A peel stop shall be installed at the junction of loose-laid roof membranes with the adhered or mechanically attached membrane areas.

4.2 Protected Membrane Roofing Systems

See Commentary.

The protected membrane roof wind designs include, but are not limited to, the generic systems shown below. Other systems, which comply with the provision of this standard, shall be permitted when approved by the authority having jurisdiction.

4.2.1 Protected Membrane Roofing Systems Using Stone and/or Pavers for Ballast.

4.2.1.1 System 1 and System 2

When the design criteria based on **wind speed**, building height, and parapet height and exposure, require a System 1 or System 2 design, the **ballasting** procedures for that respective system shall be followed. See Sections 4.1.1 and 4.1.2.

4.2.1.2 System 3

When the design criteria, based on **wind speed** and building height, parapet height and exposure require a System 3 design, a minimum 24 in. (0.61 m) parapet height is required and the installation procedures for System 3 as defined in Section 4.1.3 above shall be followed. In addition, the insulation that is installed over the fully adhered **perimeter zone** and **corner zone** shall be **ballasted** with minimum 22 lb/ft² (107 kg/m²) pavers or other material approved by the authority having jurisdiction. Mechanically attached systems shall not be used. See Section 3.9.2 and Commentary.

4.2.2 Protected Membrane Ballasted Roof Systems Using a Cementitious Coating Which Has Been attached to the Insulation as Ballast:

The panels shall be interlocking and weigh a minimum of 4.0 lb/ft² (20 kg/m²). A water-and air-pervious fabric is not required in this construction. See Commentary.

For systems utilizing a loose-laid design or a mechanically fastened design, the roof system shall be installed over an impervious deck or incorporate an air retarder that is designed to resist the uplift load in accordance with ASCE 7, or the local building code.

4.2.2.1 System 1

When the design criteria based on **wind speed**, building height, and parapet require a System 1 design, the insulation panels with cementitious coating shall be installed over the membrane. For the area within 2 ft. of the perimeter, minimum 22 lb/ft² (107 kg/m²) pavers or other material approved by the authority having jurisdiction shall be installed over the panels. See Commentary

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4.2.2.2 System 2

When the design criteria based on **wind speed**, building height, and parapet require a System 2 design, the insulation panels with cementitious coating shall be installed over the membrane. In addition, for the roof surface within the perimeter and **corner zones**, minimum 22 lb/ft² (107 kg/m²) pavers or other material approved by the authority having jurisdiction shall be installed.

4.2.2.3 System 3

When the design criteria based on **wind speed** and building height require a System 3 Design, the roof design shall be based on a **registered design professional's** design method and approved by the authority having jurisdiction. See Commentary.

5.0 Design Provisions

5.1 Large Openings in a Wall

See Section 3.4 and Commentary:

When the total area of all openings in a single exterior wall is between 10 and 50 percent of that wall area in the story located immediately below the roof, a **rectangular roof** area over the opening shall be designed as a **corner zone** of the respective System 2 or System 3 designs. System 1 designs shall use the **corner zone** specifications of a System 2 design for the **rectangular roof** area. See Figure 2.

When the total area of all openings in a single exterior wall exceeds 50 percent of that wall area in the story located immediately below the roof, the roof shall be designed as part of an open structure. Under these conditions, the rooftop, as identified in the Design Table II A-F as a System 1 design, shall be upgraded to the next level of resistance to the wind. That is, a System 1 design shall be upgraded to a System 2 design, a System 2 design shall be upgraded to a System 3 design, and a System 3 design shall be upgraded to a roof system that is designed to resist the uplift loads in accordance with ASCE 7—or the local building code. The **rectangular roof** area over the opening shall be designed as a **corner zone**.

5.2 Positive Pressure in Building Interior

See Section 3.5.

When positive pressure conditions between 0.5 and 1.0 in. of water are present in a building, the applicable roof system design, as identified in the Design Table II A-F, shall be upgraded to a higher level of resistance to wind. Under these conditions, the roof top **wind speed** shall be increased by 10 mph from the basic **wind speed** from the wind map. See Attachment II A-C. Under these conditions a building roof located in a 115 mph (185 km/hr) wind zone would be upgraded to 125 mph (201 km/hr) etc. Installation shall follow all of the requirements for the higher design wind. When positive pressures are greater than 1.0 in of water, the design of the roof shall be based on a **registered design professional's** design method and approved by the authority having jurisdiction.

5.3 Rooftop Projections

See Section 3.6.

When rooftop projections rise 2 ft. (0.6 m) or more above the parapet height and have at least one side greater than 4 ft. (1.2 m) in length, the roof area that extends 4 ft. (1.2 m) out from the base of such projections shall have the same design as the **corner zone** of the roof.

5.4 Overhangs, Eaves and Canopies

See Section 3.7.

5.4.1 Impervious Decks

When a deck is impervious, overhangs, eaves and canopies shall be defined as the following:

The overhang or eave shall be considered the **perimeter zone** of the applicable design. See Figure 3. The entire canopy area shall be designed as a **corner zone** of the applicable design.

5.4.2 Pervious Decks

When the deck is pervious, the design of the entire overhang, eave or canopy area shall be upgraded to the corner design of the next level system for wind resistance over the applicable design. See Figure 4. For this situation, the entire overhang, eave or canopy of a System 1 design shall be upgraded to a System 2 Corner design; the entire overhang, eave or canopy of a System 2 Design shall be upgraded to a System 3 Corner design; the entire overhang, eave or canopy of a System 3 design shall be designed to the System 3 Corner design.

In addition, the main roof area extending in from the overhang or eave shall be **ballasted** to the applicable system design as though the overhang did not exist. This means the appropriate corner and perimeter zones are to be **ballasted** in accordance with Section 4.0 in addition to the overhang or eave area treatment as described above. See Figure 4.

5.5 Risk Category

ASCE 7 provides **wind speed** maps based on the risk category for the buildings being roofed. Find the **wind speed** from the appropriate map (Attachment II A–F) and install the appropriate system using the Design Table II A–F.

5.6 Wind Borne Debris Region

#2 **Ballast** shall be the minimum used in **Wind Borne Debris Regions**.

6.0 Determination of Ballasted System Roof Design

To determine the **ballast** design for a given building, the following process shall be followed. See Commentary.

- 6.1 Based on the building location, the nominal design **wind speed** shall be determined following Section 2.5.4 and **Surface Roughness/Exposure** from Section 2.70.
- 6.2 The building height shall be determined by following Section 3.2 and the parapet height from Sections 3.9.2 and 3.9.3.
- 6.3 Knowing the **wind speed**, building height, parapet height, Risk Category and **Surface Roughness/Exposure**, determine the system design (1, 2 or 3) using the appropriate Design Table II A-F.
- 6.4 Having determined the System from the Design Table II A-F, use Section 4.0, Design Options, to determine the **ballasting** requirements based on the type of roof system; Conventional or Protected Membrane.
- 6.5 Section 5.0 Design Provisions shall be reviewed to determine the necessary enhancements to the systems' **ballasting** requirements. These provisions are the accumulative addition to the base design from the Design Table II A-F.

7.0 Maintenance

Maintenance shall be the responsibility of the building owner. See Commentary

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Table II

See Commentary.

A. From 2.0 Inch High Gravel Stop to Less Than 6.0 Inch High Parapet
Maximum Allowable Wind Speed (MPH)

Bldg. Ht. Ft.	System 1 Exposure		System 2 Exposure		System 3 Exposure	
	C*	B*	C*	B*	C*	B*
0–15	100	105	115	115	130	140
>15–30	100	105	110	115	130	140
>30–45	90	100	100	115	130	140
>45–60	No	No	95	115	120	140
>60–75	No	No	90	110	120	120
>75–90	No	No	No	No	No	No
>90–105	No	No	No	No	No	No
>105–120	No	No	No	No	No	No
>120–135	No	No	No	No	No	No
>135–150	No	No	No	No	No	No

B. For Parapet Heights From 6.0 to Less Than 12.0 Inches
Maximum Allowable Wind Speed (MPH)

Bldg. Ht. Ft.	System 1 Exposure		System 2 Exposure		System 3 Exposure	
	C*	B*	C*	B*	C*	B*
0–15	100	105	115	115	130	140
>15–30	100	105	110	115	130	140
>30–45	90	100	100	115	130	140
>45–60	No	No	95	115	120	140
>60–75	No	No	90	110	120	130
>75–90	No	No	No	No	No	No
>90–105	No	No	No	No	No	No
>105–120	No	No	No	No	No	No
>120–135	No	No	No	No	No	No
>135–150	No	No	No	No	No	No

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*Refer to Section 2.7 for exposure definitions

³ Wind speed reference see Section 2.5

miles per hour	100	105	110	115	120	125	130	135	140	145	150	155	160
meters per second	45	47	49	51	54	56	58	60	63	65	67	69	72

Table II

See Commentary.

C. For Parapet Heights From 12.0 to Less Than 18.0 Inches**Maximum Allowable Wind Speeds (MPH)**

Bldg. Ht. Ft.	System 1 Exposure		System 2 Exposure		System 3 Exposure	
	C*	B*	C*	B*	C*	B*
0–15	100	105	115	115	140	140
>15–30	100	105	110	115	140	140
>30–45	90	100	105	115	140	140
>45–60	No	90	95	115	130	140
>60–75	No	90	90	110	120	130
>75–90	No	No	90	110	110	120
>90–105	No	No	90	100	110	110
>105–120	No	No	85	100	100	110
>120–135	No	No	No	100	100	110
>135–150	No	No	No	95	100	110

D. For Parapet Heights From 18.0 to Less Than 24.0 Inches**Maximum Allowable Wind Speed (MPH)**

Bldg. Ht. Ft.	System 1 Exposure		System 2 Exposure		System 3 Exposure	
	C*	B*	C*	B*	C*	B*
0–15	110	110	120	120	140	140
>15–30	110	110	110	120	140	140
>30–45	95	110	110	120	140	140
>45–60	85	110	95	120	140	140
>60–75	No	90	90	110	130	140
>75–90	No	90	90	110	120	130
>90–105	No	No	90	100	110	120
>105–120	No	No	90	100	110	110
>120–135	No	No	90	100	110	110
>135–150	No	No	No	100	100	110

*Refer to Section 2.7 for exposure definitions

³ Wind speed reference see Section 2.5**Wind Design Standard
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miles per hour	100	105	110	115	120	125	130	135	140	145	150	155	160
meters per second	45	47	49	51	54	56	58	60	63	65	67	69	72

Table II

See Commentary.

E. For Parapet Heights From 24.0 to Less Than 36.0 Inches

Maximum Allowable Wind Speeds (MPH)

Bldg. Ht. Ft.	System 1 Exposure		System 2 Exposure		System 3 Exposure	
	C*	B*	C*	B*	C*	B*
0–15	110	110	120	120	140	140
>15–30	110	110	120	120	140	140
>30–45	95	110	110	120	140	140
>45–60	85	110	100	120	140	140
>60–75	No	90	90	120	130	140
>75–90	No	90	90	110	130	140
>90–105	No	No	90	100	120	140
>105–120	No	No	90	100	120	140
>120–135	No	No	90	100	120	140
>135–150	No	No	90	100	110	130

F. For Parapet Height From 36.0 to Less Than 72.0 Inches

Maximum Allowable Wind Speed (MPH)

Bldg. Ht. Ft.	System 1 Exposure		System 2 Exposure		System 3 Exposure	
	C*	B*	C*	B*	C*	B*
0–15	110	110	120	120	140	140
>15–30	110	110	120	120	140	140
>30–45	100	110	120	120	140	140
>45–60	95	110	105	120	140	140
>60–75	90	100	100	120	140	140
>75–90	90	100	100	120	140	140
>90–105	90	90	100	110	130	140
>105–120	85	90	100	110	130	140
>120–135	85	90	100	110	130	140
>135–150	No	85	100	110	130	140

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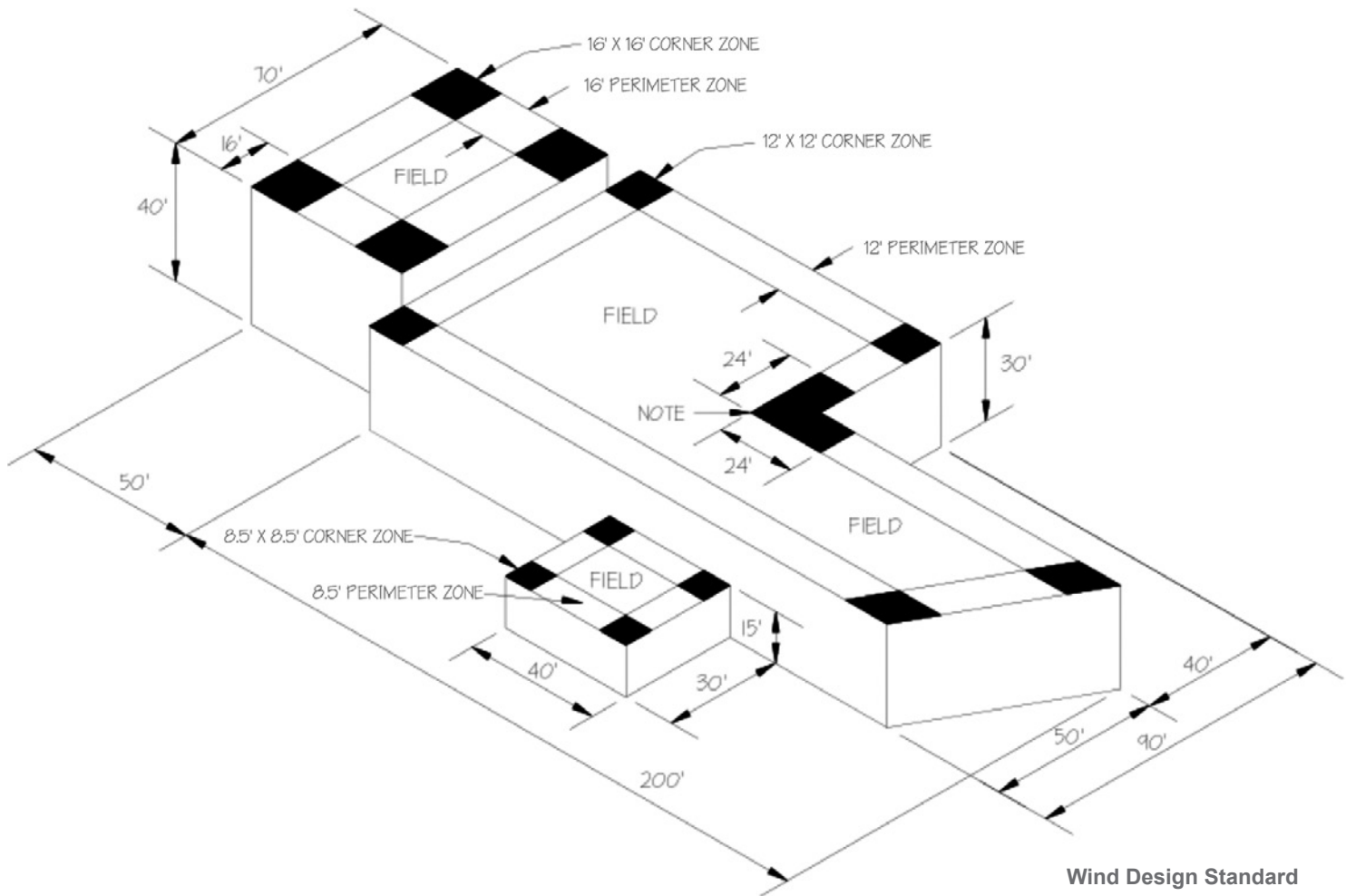
*Refer to Section 2.7 for exposure definitions

³ Wind speed reference see Section 2.5

miles per hour	100	105	110	115	120	125	130	135	140	145	150	155	160
meters per second	45	47	49	51	54	56	58	60	63	65	67	69	72

Note: Any building not fitting the above Design Tables shall be treated as a special design consideration requiring review by a registered design professional and approval by the authority having jurisdiction.

Figure 1
Roof Layout
Systems 2 and 3



Note: Reentrant corners are larger than other corners.

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	Low Roof	Main Roof	High roof
Roof Height	15 ft.	30 ft.	40 ft.
40% of Building Height	6.0 ft.	12 ft.	16 ft.
Corner Length	8.5 ft. (a)	12 ft.	16 ft.
Perimeter Width	8.5 ft. (a)	12 ft.	16 ft.

Figure 1
Roof Layout System 2 & 3
Metric Dimensions

	Low Roof	Main Roof	High Roof
Roof height meters	4.6	9.0	12
40% of building height	2.0	3.6	5
Corner length	2.6 (a)	3.6	5
Perimeter width	2.6 (a)	3.6	5

(a) 2.6 m minimum controls

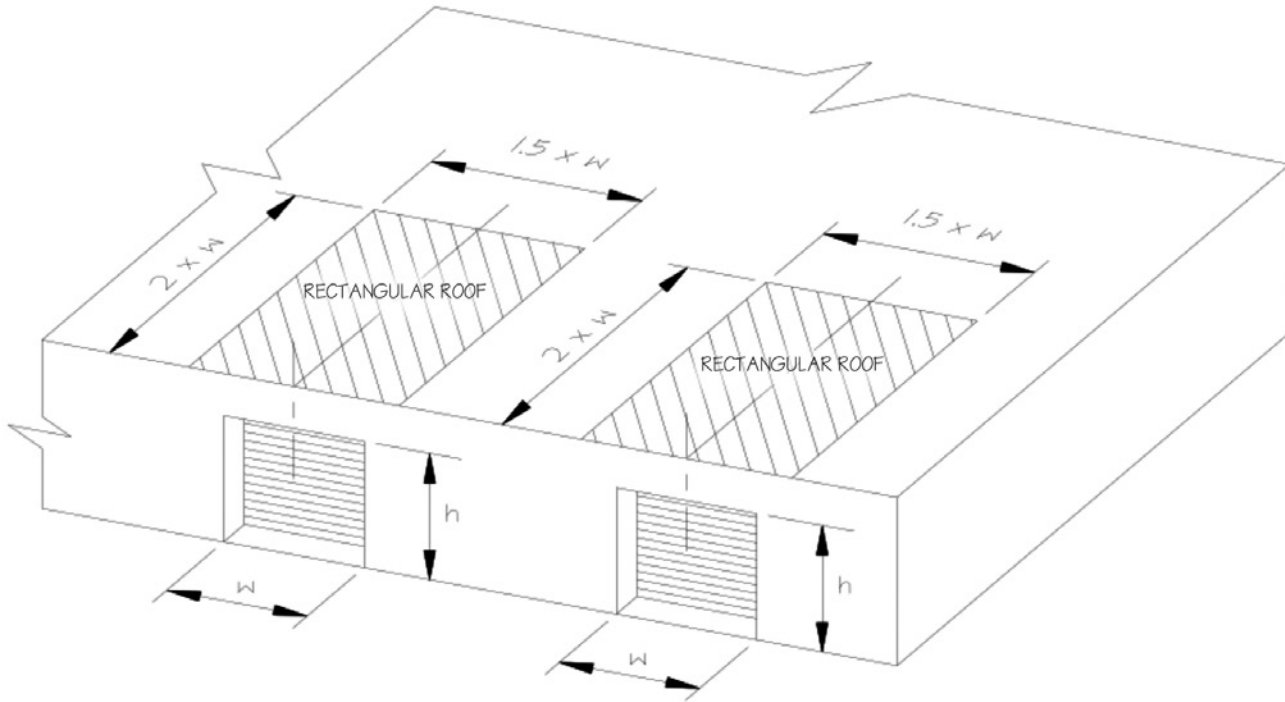
Other Dimensions

Description	IP	Metric m
High Roof		
Corner	16 ft. x 16 ft.	5 m x 5 m
Perimeter	16 ft.	5 m
Width	70 ft.	21.3 m
Height	40 ft.	12 m
Main Roof		
Corner	12 ft. x 12 ft.	3.6 m x 3.6 m
Perimeter	12 ft.	3.6 m
Height	30 ft.	9 m
Re-entrant Corner	24 ft. x 24 ft.	7.3 m x 7.3 m
Off set	40 ft.	12 m
Width	90 ft.	27.4 m
Length	200 ft.	61 m
Low Roof		
Corner	8.5 ft. x 8.5 ft.	2.6 m
Perimeter	8.5 ft.	2.6 m
Width	30 ft.	9 m
Height	15 ft.	4.6 m

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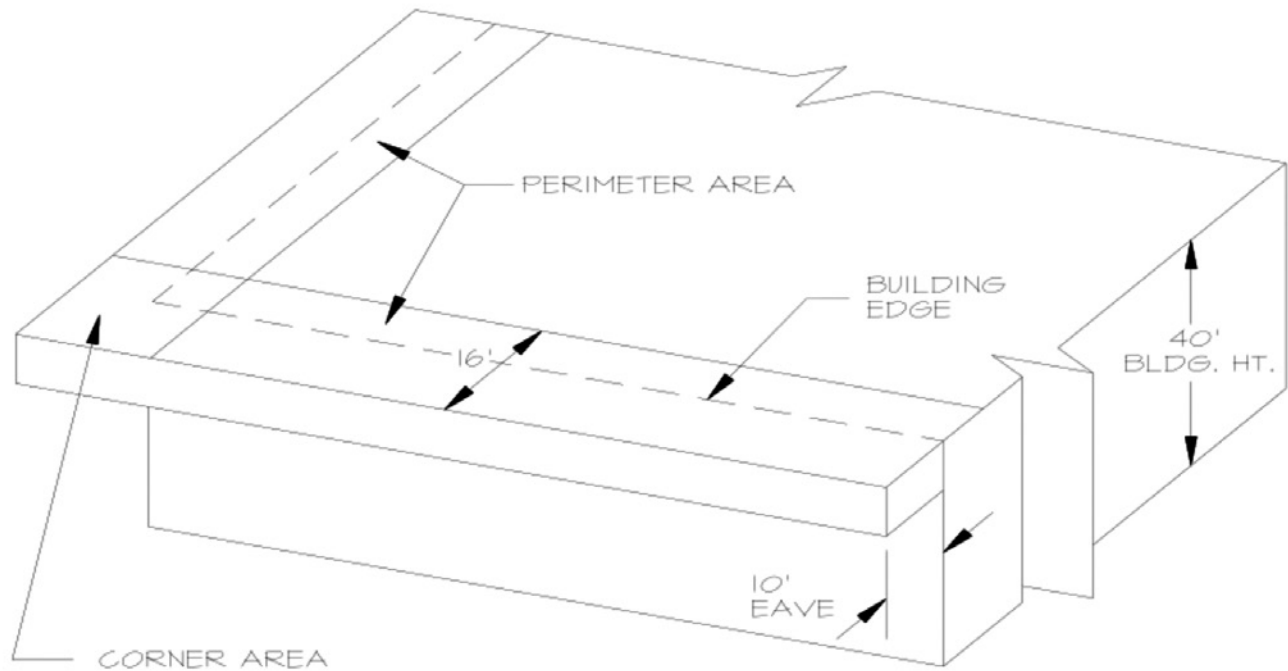
Figure 2
Large Openings in a Wall
When the sum of various openings ($w \times h$)
is greater than 10% of the wall area



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Figure 3
Overhangs, Eaves and Canopies Impervious Decks
 For Systems 2 and 3



Eave = 10 ft.

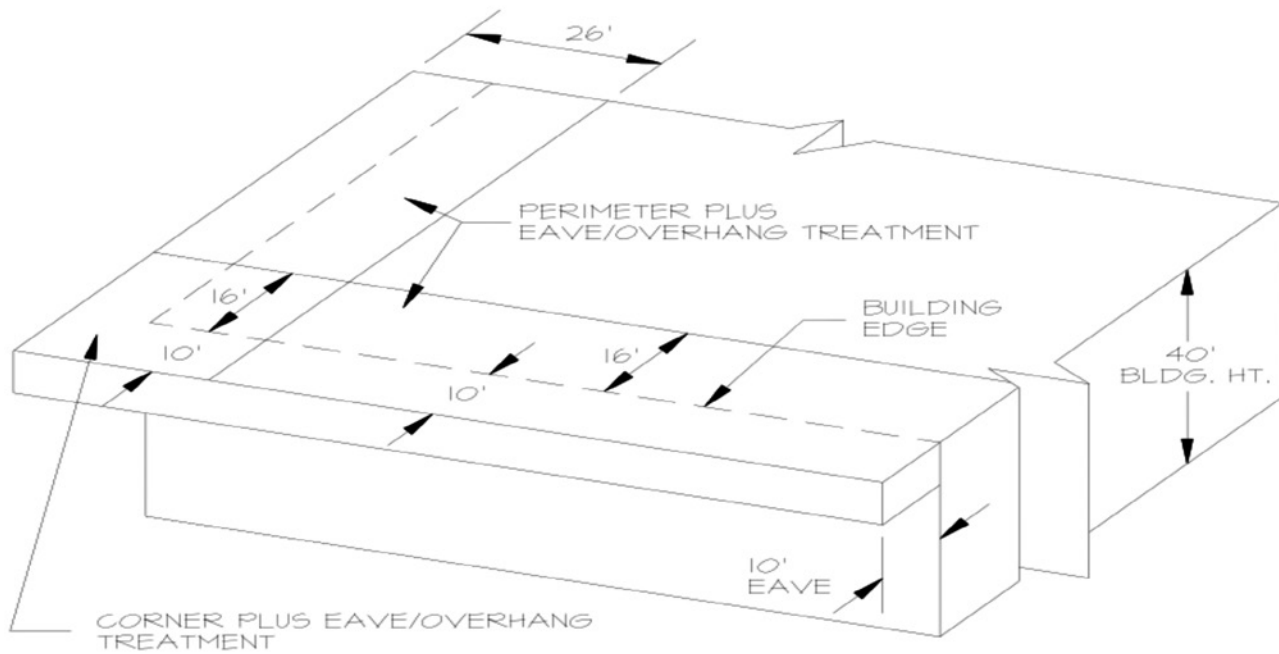
Corner area = $.4 \times$ the building height (or 8.5 ft. (2.6 m) minimum)
 16 ft. for this example

Perimeter area = $.4 \times$ the building height (or 8.5 ft. (2.6 m) minimum)
 16 ft. for this example

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Figure 4
Overhangs, Eaves and Canopies Pervious Decks
 For Systems 1, 2 and 3



Eave = 10 ft.

Corner area = .4 × the building height plus the overhang area
 (or 8.5 ft. (2.6 m) minimum)
 26 ft. for this example

Perimeter area = .4 × the building height plus the overhang area
 (or 8.5 ft. (2.6 m) minimum)
 26 ft. for this example

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Figure 5 A and B

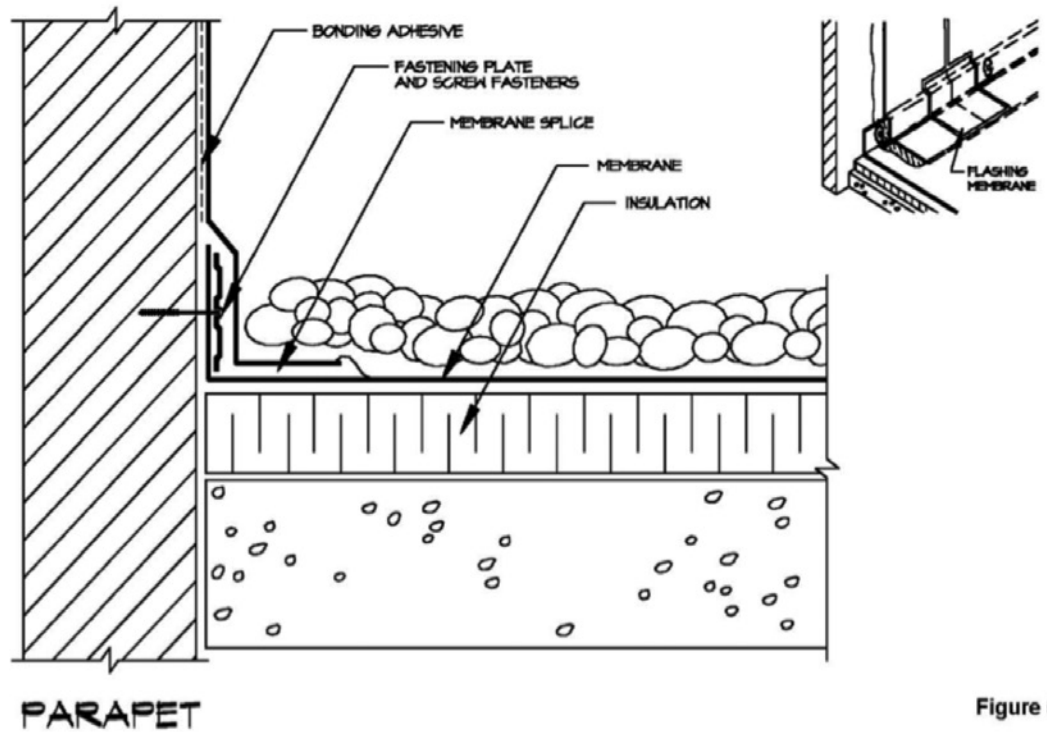


Figure 5A

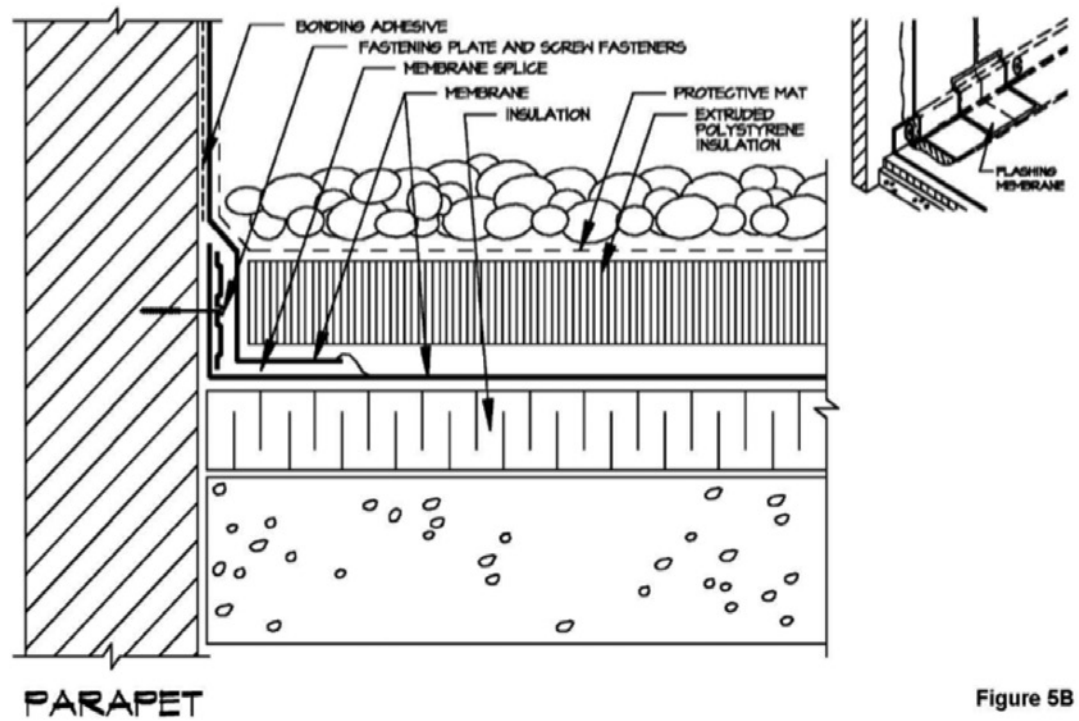


Figure 5B

Figure 5 C and D

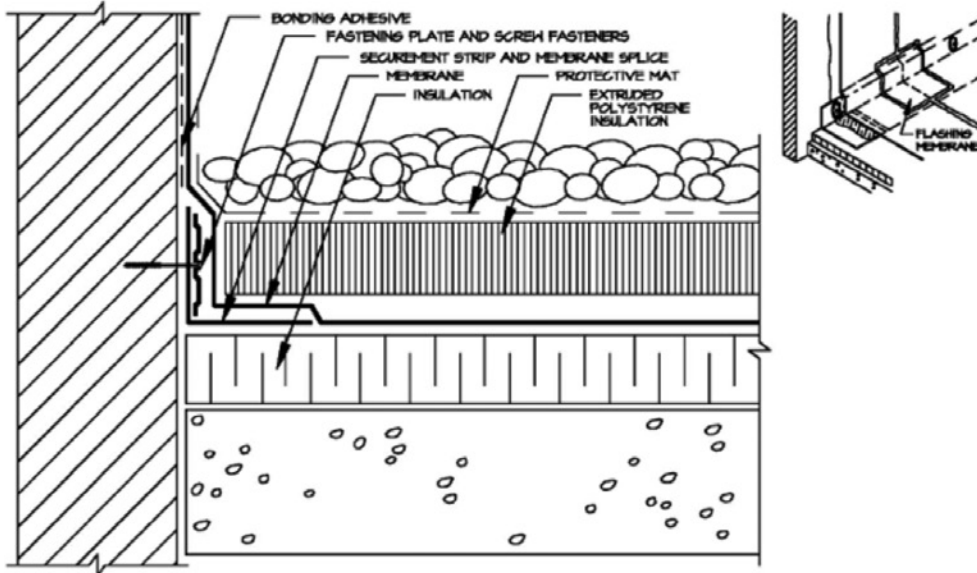


Figure 5C

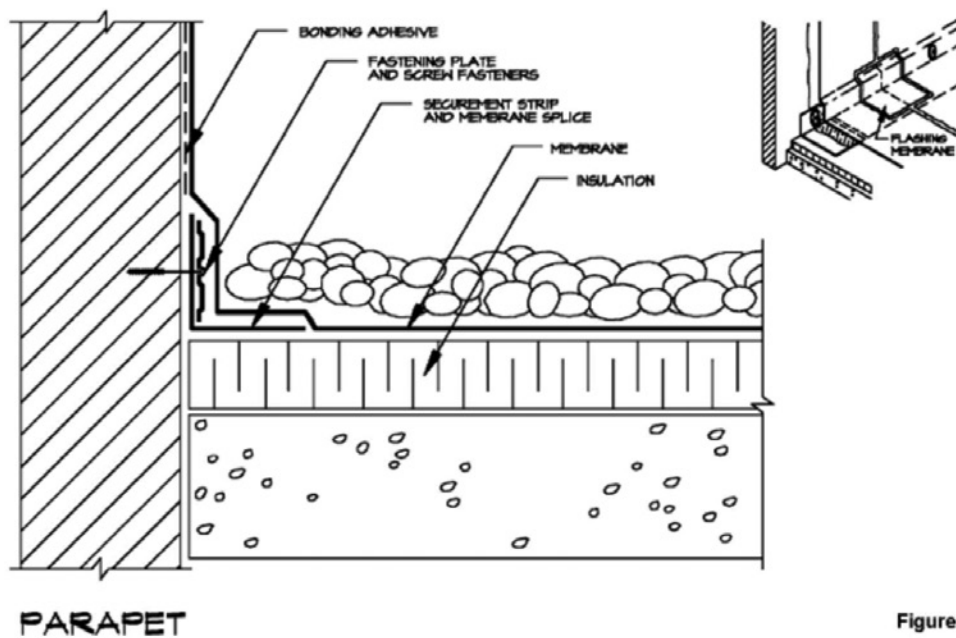
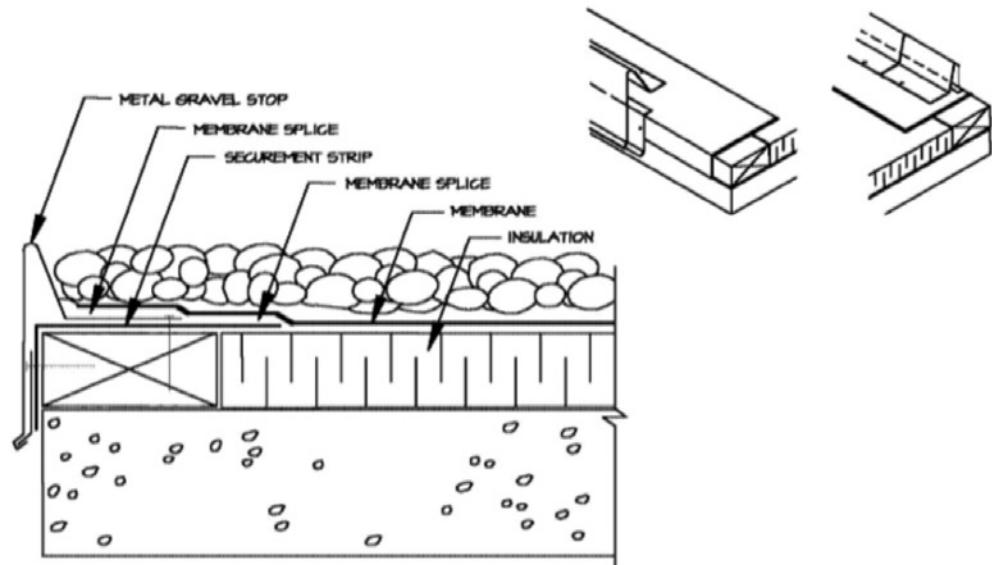


Figure 5D

Wind Design Standard
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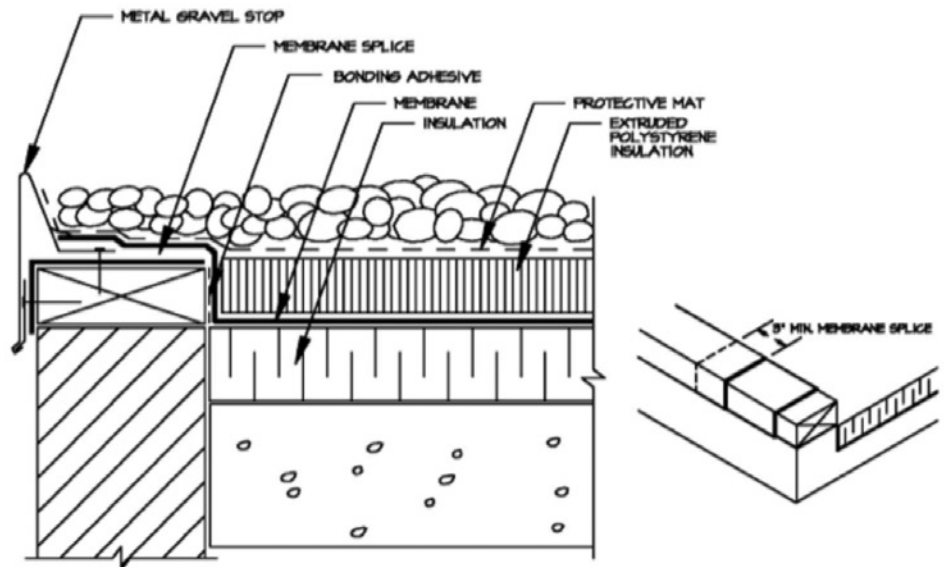
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Figure 6 A and B



GRAVEL STOP TERMINATION

Figure 6A



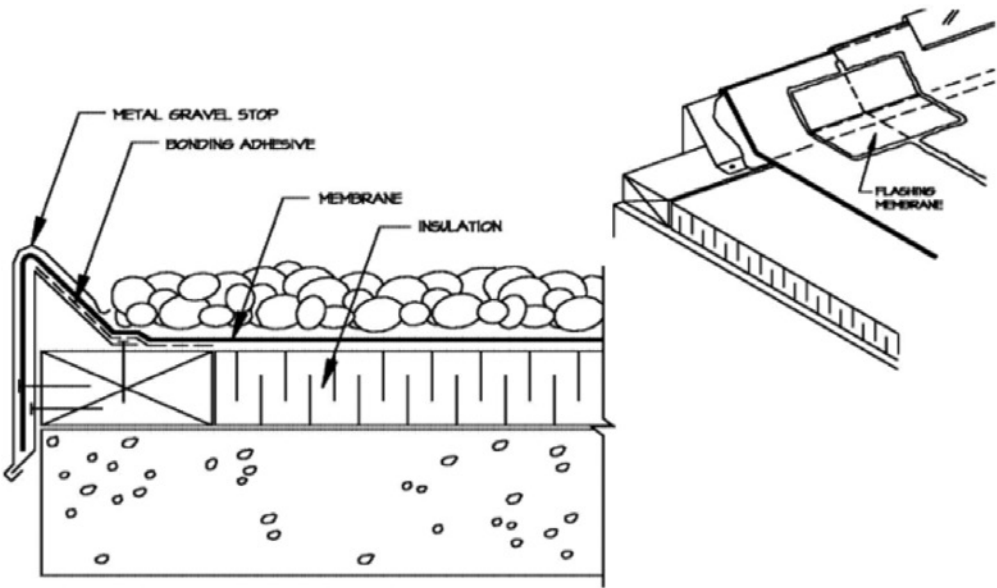
GRAVEL STOP TERMINATION

Figure 6B

Wind Design Standard
For Ballasted Single-ply
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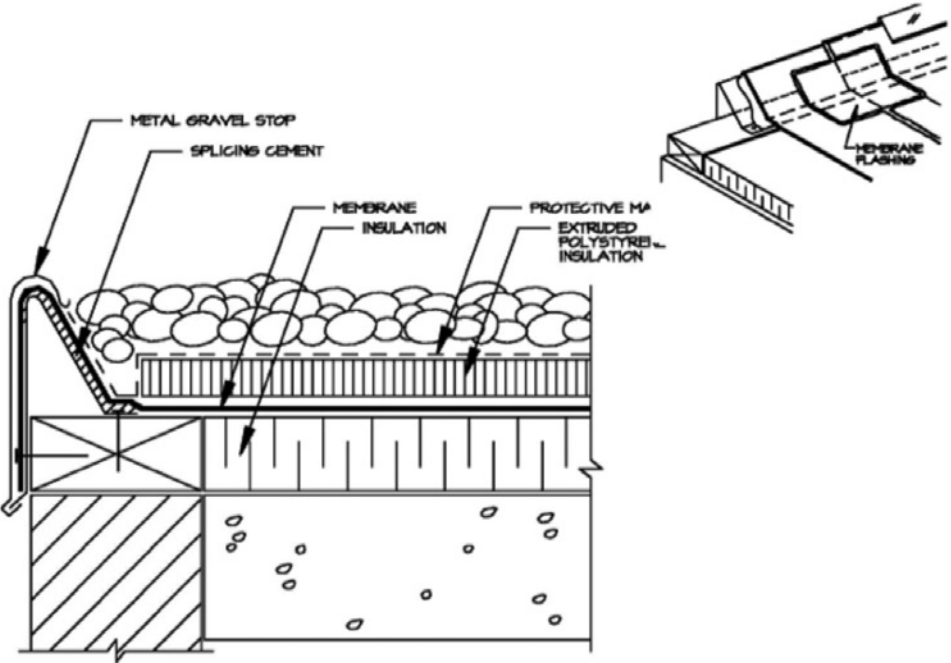
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Figure 6 C and D



GRAVEL STOP TERMINATION

Figure 6C



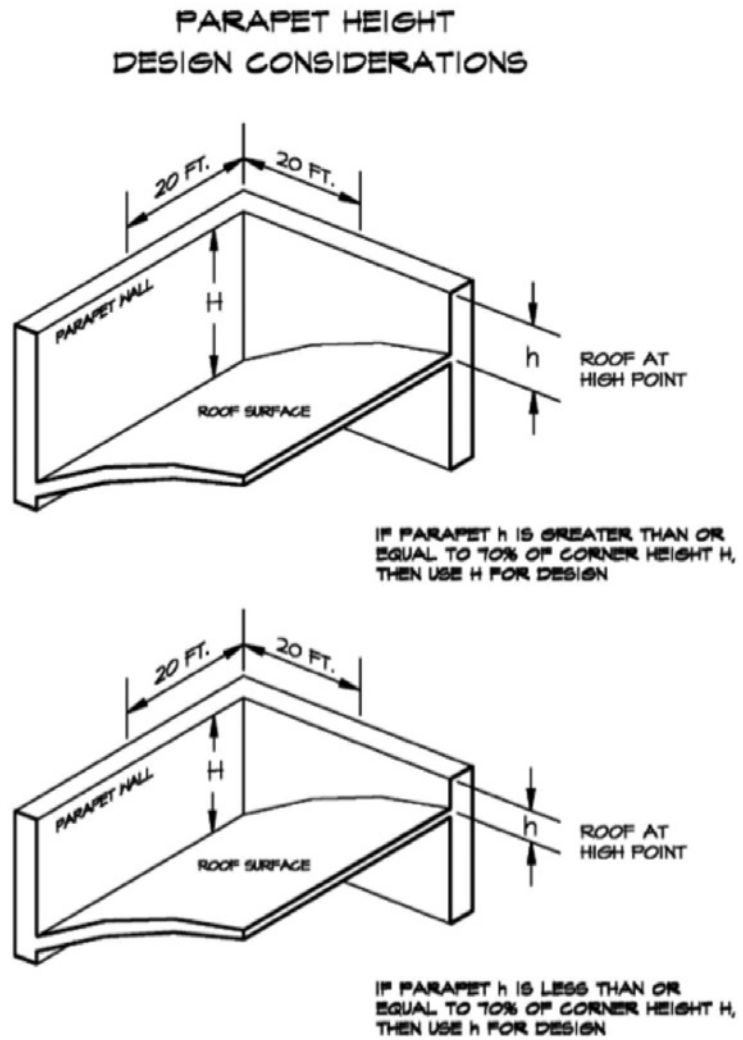
GRAVEL STOP TERMINATION

Figure 6D

Design Standard
Ballasted Single-ply
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Figure 7
Parapet Height Design Considerations



Wind Design Standard
For Ballasted Single-ply
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Attachment I

SPRI Test Method RE-1 & Commentary

Test for Roof Edge Termination of Ballasted or Mechanically Attached Roofing Membrane Systems

RE-1 Test

Test Method for Dependently Terminated Roof Membrane Systems

Note: This test is only needed for mechanically attached or ballasted systems which do not contain a "peel stop" within 12 in. of the roof edge.

RE1.1 Determination of applied load

For mechanically attached roof membrane systems the load is determined based upon the distance (r) between the roof side of the edge system and the first row of fasteners parallel to the edge. The design membrane tension (S) shall be calculated using the formula below.

Note:

With r = Row Spacing = horizontal distance to first row of fasteners from edge of system:

1. Test is waived if $r < 12$ in. (305 mm)
2. For ballasted systems r is assumed to be 6 ft. (1.8 m).
3. Fully adhered systems are assumed to apply no stress on the edge system under consideration and thus exempt from RE-1 testing.

For Mechanically Attached Systems (see RE-1 Test Commentary):

$$\text{Design membrane tension (S)} = \text{SF} * 2.37 * q_{fz} * \text{GC}_p * \frac{r}{2} \quad \text{Equation (RE1-1)}$$

where

SF = Safety Factor

q_{fz} = Field of roof pressure (see Section 4.0)

GC_p = External pressure coefficient (see Section 4.0 and 4.2.2), choose either perimeter region or corner

r = Row spacing = horizontal distance to first row of fasteners from edge of system

When a SF=2 is used, the equation becomes:

$$\text{Design membrane tension (S)} = 2.37 * q_{fz} * \text{GC}_p * r \quad \text{Equation (RE1-2)}$$

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RE1.2 Apparatus

The description of the apparatus is general in nature. Any equipment capable of performing the test procedure within the allowed tolerances shall be permitted. A schematic drawing of this apparatus is shown in Figure RE1.1. The test apparatus shall be constructed so that the performance of individual components are unaffected by edge or end constraints on the test sample. Load shall be applied and measured with calibrated load cells, each accurate to within $\pm 3\%$ of full scale load cell values. Calibration shall be performed annually (minimum) and should be performed and recorded at 5%, 25%, 50%, and 75% of the expected maximum test values.

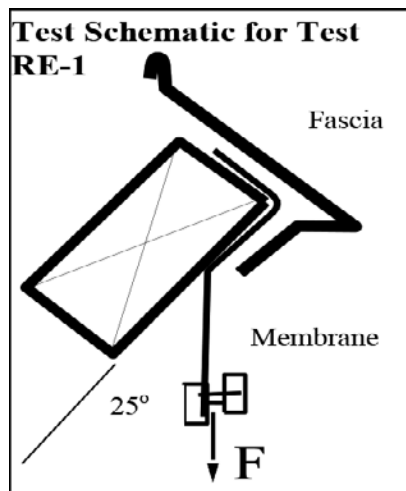


Figure RE1.1

RE1.3 Safety Precautions

Proper precautions shall be taken to protect the operating personnel and observers in case of any failure.

RE1.4 Test Method

To test the edge system's ability to restrain a membrane force, uniform tension shall be applied along the length of the membrane used in the test. The minimum length of the membrane and edge shall be such that the edge sample contains three (3) attachment fasteners at the design fastener spacing, or is 3 ft. 0 in. (915 mm) in length, whichever is greater. The device shall be constructed and mounted on the base of a tensile testing device so the membrane is pulled at a 25° angle to the roof deck to simulate a billowing membrane (see Figure RE1.2). For devices in which fasteners are part of the membrane securement, at least two such fasteners shall be included in a balanced sample. However, no more fasteners shall be installed than would be typically installed in field conditions.

Note that:

$$\text{Applied Load} = F * L$$

where:

L = the length of the flashing sample, use 1 ft. to determine the load per linear ft.

The jaws of the tester shall be connected to two bars that clamp the membrane securely between them so that the load is distributed uniformly along the width of the membrane (see Commentary for Test RE-1). The tester is loaded at a rate of 2 in./min (50 mm/min) until failure occurs. Failure is defined as any event that allows the membrane to come free of the edge termination or the termination to come free of its mount. The roof edge termination strength is deemed satisfactory if the test force at failure on a minimum 12 in. (300 mm) wide sample meets or exceeds the force, **S**.

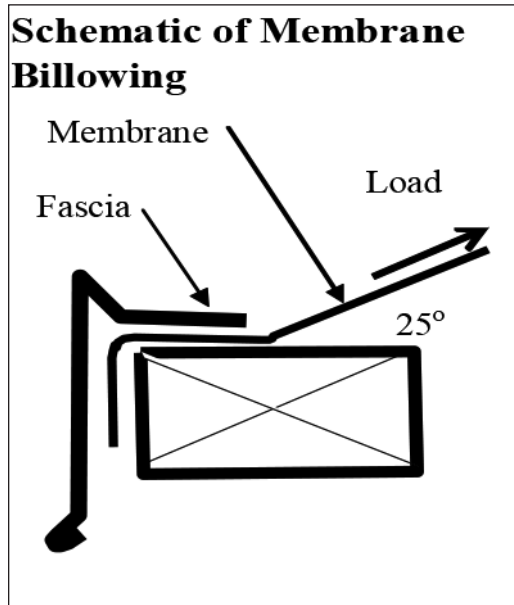
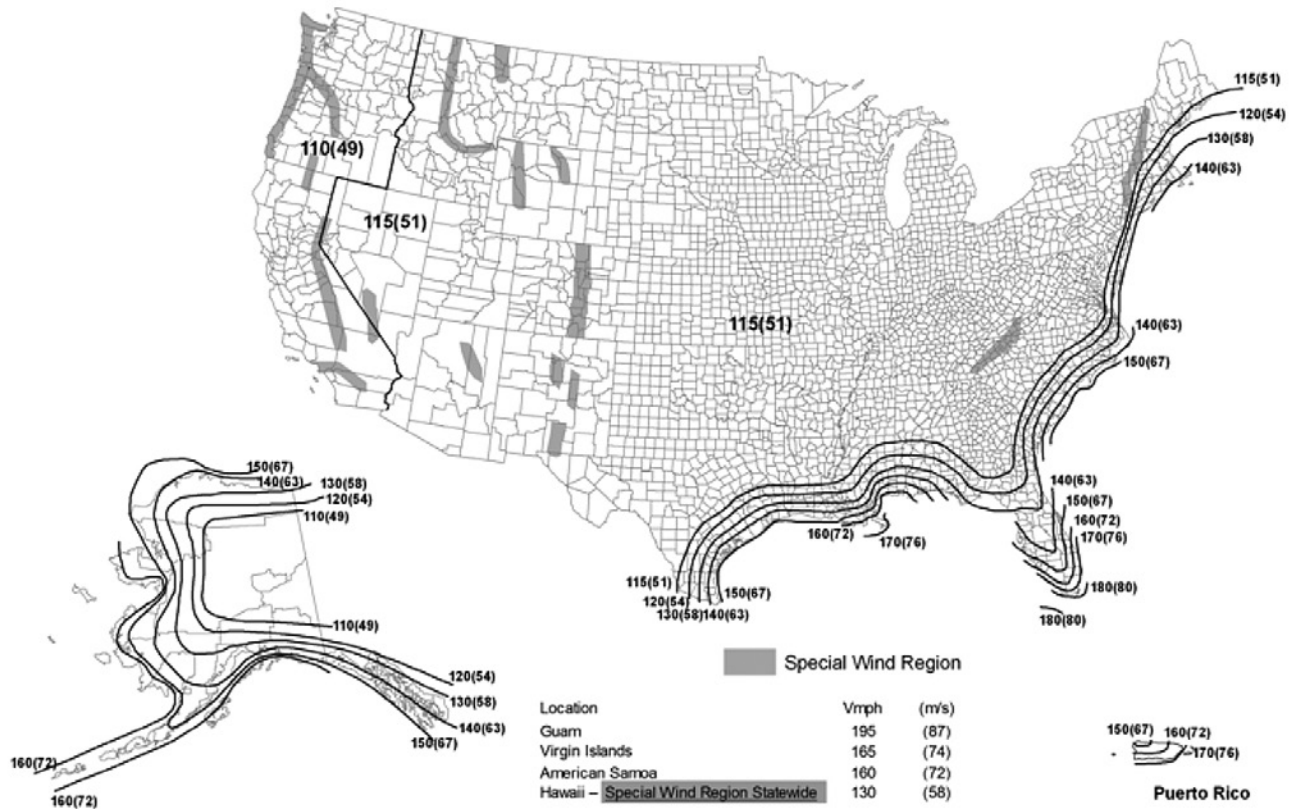


Figure RE1.2

RE1.5 Test Results

The results of the test shall be stated in pounds/lineal foot. The results are rounded down to the nearest pound/lineal foot.

Attachment II-A
Basic Wind Speeds for Occupancy Category II
 (With Permission from ASCE 7)



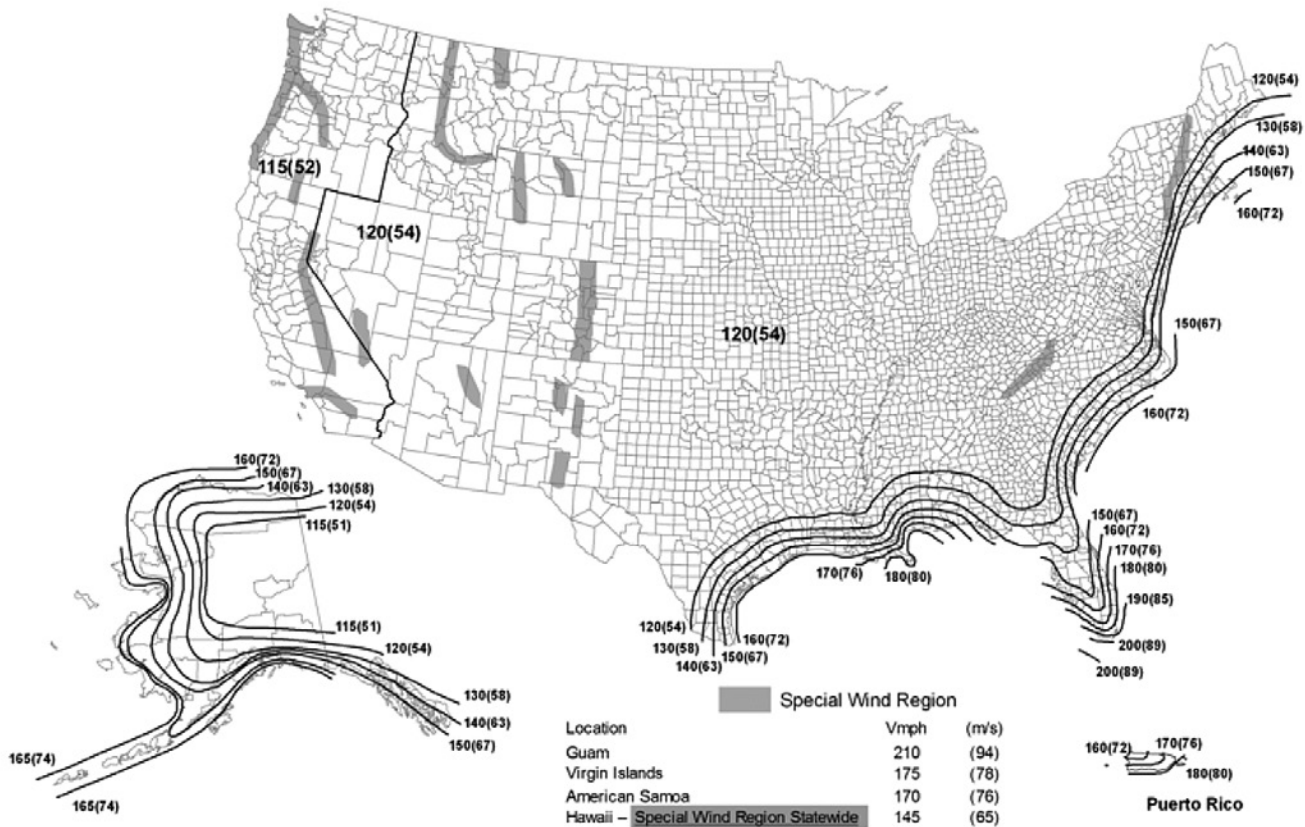
Notes:

1. Values are nominal design 3-second gust wind speeds in miles per hour (m/s) at 33 ft (10m) above ground for Exposure C category.
2. Linear interpolation between contours is permitted.
3. Islands and coastal areas outside the last contour shall use the last wind speed contour of the coastal area.
4. Mountainous terrain, gorges, ocean promontories, and special wind regions shall be examined for unusual wind conditions.
5. Wind speeds correspond to approximately a 7% probability of exceedance in 50 years (Annual Exceedance Probability = 0.00143, MRI = 700 Years).

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Attachment II-B
Basic Wind Speeds for Occupancy Category III & IV
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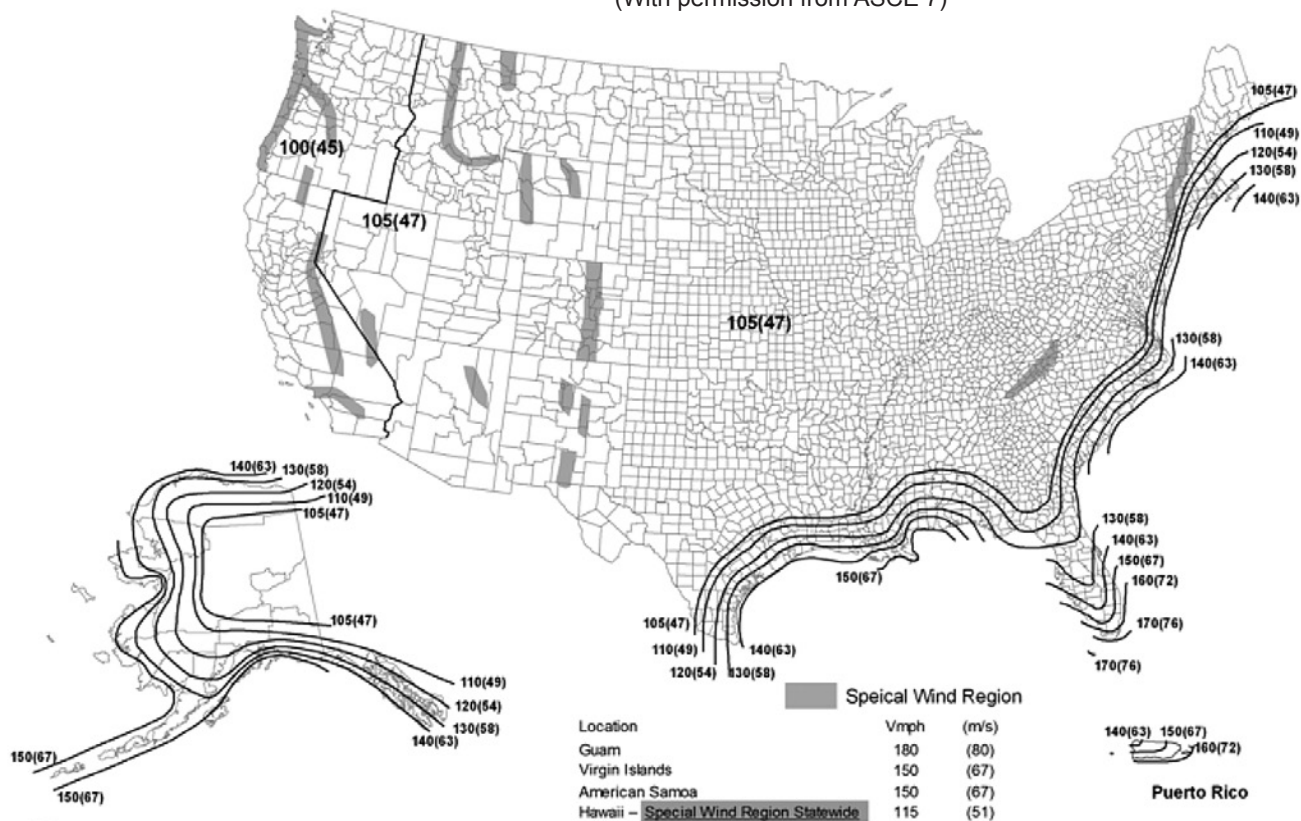
Notes:

1. Values are nominal design 3-second gust wind speeds in miles per hour (m/s) at 33 ft (10m) above ground for Exposure C category.
2. Linear interpolation between contours is permitted.
3. Islands and coastal areas outside the last contour shall use the last wind speed contour of the coastal area.
4. Mountainous terrain, gorges, ocean promontories, and special wind regions shall be examined for unusual wind conditions.
5. Wind speeds correspond to approximately a 3% probability of exceedance in 50 years (Annual Exceedance Probability = 0.000588, MRI = 1700 Years).

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Attachment II-C
Basic Wind Speeds for Occupancy Category I
 (With permission from ASCE 7)



Notes:

1. Values are nominal design 3-second gust wind speeds in miles per hour (m/s) at 33 ft (10m) above ground for Exposure C category.
2. Linear interpolation between contours is permitted.
3. Islands and coastal areas outside the last contour shall use the last wind speed contour of the coastal area.
4. Mountainous terrain, gorges, ocean promontories, and special wind regions shall be examined for unusual wind conditions.
5. Wind speeds correspond to approximately a 15% probability of exceedance in 50 years (Annual Exceedance Probability = 0.00333, MRI = 300 Years).

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Commentary to ANSI/SPRI RP-4

This Commentary is not a part of this Standard. It consists of explanatory and supplementary material designed to assist users in complying with the requirements. It is intended to create an understanding of the requirements through brief explanations of the reasoning employed in arriving at these requirements. It therefore has not been processed in accordance with ANSI Essential Requirements, and may contain material that has not been subjected to public review or a consensus process. Thus, it does not contain requirements necessary for conformance with the Standard.

The sections of this Commentary are numbered to correspond to the sections of the RP-4 standard to which they refer. Since it is not necessary to have supplementary material for every section in the standard, there are gaps in the numbering of the Commentary.

C1.0 Introduction

While the standard is intended as a reference for designers and roofing contractors, the design responsibility rests with the registered designer professional.

C2.1 Ballasted Systems

Ballast is any object having weight that is used to hold or steady an object. In ballasted roofing systems, the most common ballast used is stone. However, materials such as concrete pavers, lightweight concrete pavers, rubber pavers, and weighted insulation panels are often used to ballast loose laid roofing systems. These ballast systems have been organized into categories based on their ability to resist the forces of the wind.

C2.5 Wind Speed

The wind speed used in this document is from ASCE 7-10.

C2.6.1 Corners are not always square. They are formed by the intersection of two walls. This document is using the definition of the angle formed by the two walls as being between 45 and 135 degrees to signify a corner. The registered design professional may choose to include angles outside this range as a corner.

C2.7.2 Unprotected Exposures

A roof being designed in a city center may be either too tall to benefit from the protection of adjacent buildings, or is low enough to be affected by wind channeling between them. Wind profiles are much more complex in city centers, and therefore not necessarily subject to the more rational directionality as studied in the wind tunnels. It is suggested that exposure C be considered for all buildings in city centers. ASCE 7-10 page 546 provides descriptions of exposures B, C and D.

C2.8 Impervious Deck

The first thing that comes to mind when thinking about materials such as poured concrete and gypsum is that they are impervious to the flow of air. However, in deck constructions there are from time to time penetrations that are cut through these decks that air can pass through. There are also constructions where the expansion joint is located at the deck-wall junction or the wall construction itself (stud or cavity wall construction) can let air in under the roof system. The designer should investigate to assure the impervious construction is truly that. All penetrations (new or existing) are to be sealed to prevent the system from pressurization. Unless proper detailing is considered the system is to be treated as pervious. See Reference 7 for detailing.

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- C2.9** Pervious decks can result in significant uplift loads on ballasted systems. This can be particularly true if the building is pressurized, or the building is designed as a partially enclosed structure. Partially enclosed areas directly beneath a roof area which allow wind pressure to develop through open soffits, windows of pervious structures, should be considered for enhanced design as described in paragraph 5.4.2 or incorporate an air retarding system as described in Reference 7.
- C3.0** **General Design Considerations and System Requirements**
- C3.2** Ballasted roofs with heights greater than 150 ft. (46 m) can be designed using Reference 1, consultation with a registered designer professional, or wind tunnel studies of the specific building and system.
- C3.4** **Large Openings in a Wall**
As an example, because of the great amount of air leakage that often occurs at large hanger doors and roll-up doors (e.g., a warehouse with multiple truck docks), the designer should utilize the provisions of Section 5.1 for design enhancements.
Glazed openings that are sited in hurricane-prone regions with a basic wind speed of 110 mph (49 m/s) or greater, or in Hawaii, are either required to be designed for missile impact or the building should be designed for higher internal pressure. Glazing below 60 ft. (18 m) is very vulnerable to breakage from missiles unless the glazing can withstand reasonable missile loads and subsequent wind loading, or the glazing is protected by suitable shutters. Glazing above 60 ft. (18 m) is also somewhat vulnerable to missile damage. The designer should take this into consideration and follow the design provision of Section 5.1. See ASCE 7-10 for further discussion.
- C3.5** **Positive Building Pressure**
Pressure in a building can become pressure beneath the membrane. When the pressure under the membrane increases it can reduce the effect of the ballast weight. Determining the system design with a 20 mph (9 m/s) increase in wind speed provides a simplified way to increase the resistance of the system to this potential increased pressure beneath the membrane. An alternate method is to add approximately 3 lb/ft² (15 kg/m²) of ballast for every 0.5 in (13 mm) of water interior pressure increase. The building owner and or registered design professional should consult with mechanical design engineer for design and/or operating conditions of HVAC equipment, which may lead to positive pressure beneath the membrane.
- C3.8** The most current material standards available at the time this standard was developed and approved in 2013 were as follows:
EPDM ASTM D4637
PVC ASTM D4434
TPO ASTM D6878
KEEE ASTM D6754
To determine if these standards are the most current, visit www.astm.org
As an historical note, previous versions of this standard referenced ASTM D5019-05 Standard Specification for Reinforced CSM (Chlorosulfonated Polyethylene) Sheet Used in Single-Ply Roof Membrane. This standard has been withdrawn.

Certain PVC membranes contain plasticizers that may be extracted from the membrane. They may require a slip-sheet between the membrane and some insulations.

C3.9.2 Parapets

The use of parapets will improve the wind performance of the roofing system. The designer, whenever possible, should use a parapet design that will improve the roof system's ability to resist the wind. When parapets are less than 1 ft. (0.3 m), ballasted systems are limited to 75 ft. (23 m). The improvement in wind resistance is a function of parapet height. See Table II A–F.

C3.9.4 This standard addresses the basic requirements for membrane termination. For more details on the design of edge flashing, metal and nonmetal, and attachment of nailers see SPRI's document "Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems," ANSI/SPRI/FM4435/ES-1.

Perimeter Attachment: Some wall constructions allow pressure from the interior of the building to flow up wall cavities, bypassing the deck and entering the space between the roof covering and roof deck. This can be mitigated by following Reference 7, consulting the manufacturer or a roof registered design professional.

Exterior through wall scuppers, if not sealed on the exterior, can allow air on the windward side of the parapet wall to pressurize the space under the roof covering.

C3.10 Ballasted roofs are not recommended where the basic wind speed is greater than 140 mph (63 m/s). However they can be designed using Reference 1, Kind and Wardlaw, Design of Rooftops Against Gravel Blow-off, consultation with a wind design engineer, or wind tunnel studies of the specific building and system.

- ▶ Special Wind Regions (mountains or valleys): Refer to Section C26.5.2 of the ASCE 7-10 Commentary.
- ▶ The intensifying effects of topography (hills or escarpments) are to be accounted for. Information on speed up over hills and escarpments can be found in ASCE 7-10 Section 26.8.1. ASCE 7-10 provides data for wind pressure increase, but does not give specific advice for wind speed tables as are used in this document. Consult a wind engineer to determine the roof top wind speed. The increase in wind speed due to hills is the K_{zt} factor from the above ANSI/ASCE reference. (i.e. multiply the wind speed by K_{zt} and use this new wind speed as the design wind speed.) A conservative approach is to add the height of the hill to the height of the building. Hills less than 60 ft. (18 m) above the surrounding terrain in **Surface roughness B** and 15 ft. (4.6 m) above the surrounding terrain in **Surface roughness C & D**, need not be considered.

C3.11 Wind Borne Debris Regions

This document requires the use of #2 Ballast only, in **wind borne debris areas**.

The "authority having jurisdiction" is the only source for approval of designs not covered in this document. ASCE 7-10 gives guidance on how non-standard conditions should be evaluated. See Reference 1, or conduct wind tunnel studies in accordance with ASCE 7 for information to determine requirements for designs or systems not covered.

C3.12 Ballast Weight

The minimum ballast weight is based on the wind design requirements of the system. Structural design should consider that the installed system will have variation of weight. Additional structural capacity should always be considered. All stone ballast comes with some fines mixed in. ASTM standard D 448 allows up to 5 percent fines. This may lead to problems at drains, scuppers, etc. due to build-up of these fines. The design tables are based on the premise that the ballast will not blow off the roof at the design wind speed. The weight of stone or other ballast may not always be adequate to resist uplift loads that result from

some internal or other under membrane pressures. There shall be no direct path from exterior of walls or interior of building to the space directly beneath the membrane. This standard is based on having no deliberately installed air retarders for all systems with 10 lb/ft² (49 kg/m²) or more of ballast weight. For lighter weight systems, air retarders are required, but this standard assumes the air retarder is imperfect. See Sections 2.8, 2.9, and 3.2 for discussion on where air retarders may be required. Reference 7, can provide guidance on elimination of direct paths for air pressurization of membranes.

If the source of stone is including too many fines, it may be advisable to have it “double washed”.

The research basis for the stone ballast was model stone that approximated the gradations of ASTM D448 and ASTM D7655/D7655M-12. This included fines and the largest sizes in the simulated gradation. The average size of the stone was deemed to be the controlling factor in wind performance.

Previous versions of this standard referenced ASTM D448, “Standard Sizes of Coarse Aggregate”. In 2012 a new standard was developed by ASTM for aggregate used in ballasted roof system, ASTM D7655/D7655M. This standard is now referenced for aggregate sizing requirements.

C4.0 Design Options

The Design Options of Section 4, which also references the Design Tables in Table 1, are built on the wind tunnel work done by Kind and Wardlaw and supported by extensive field investigations (see References). The base used as the design criteria from the wind tunnel work was Critical Wind Speed V_{C2} , the gust wind speed above which scouring of stones would continue more or less indefinitely but not blow off the roof if the wind speed were maintained.

The corners and perimeter areas are where the greatest effects of the disrupted airflow over the building will occur. The worst case scenario is the wind coming onto a corner at a 45° angle. These situations generate wind vortices along the roof edges causing low-pressure areas over the roof system as well as wind turbulence that can scour ballast and balloon the membrane. Typically, scour occurs first. To prevent ballast movement, enhanced design provisions are required in some cases for these areas.

The terminology “documented as demonstrated as equivalent with the provisions of the standard” means that a proprietary system has been evaluated through one or all of the following methods:

- ▶ Wind Tunnel Testing Conducted in accordance with ASCE 7
- ▶ In a Full Scale Test conducted by a registered design professional
- ▶ Field Documented Studies

The results would show performance levels that meet the locations design requirements.

Test methods typically used to evaluate roof systems for their ability to resist uplift forces are Factory Mutual 4474 and Underwriters Laboratories ANSI/UL1897. Both testing facilities publish the results for the specific roof systems tested. Contact them for additional information.

C4.1 ANSI/SPRI WD-1, Wind Design Standard Practice for Roofing Assemblies

provides pre-calculated loads based on ASCE 7-10. This tool can provide shortcut data when the building meets the criteria in the standard.

Caution should be used when installing pavers to not damage the membrane. Some manufacturers require a separation material between the membrane and the paver.

C4.2 Protected Membrane Roofing System

The water-and-air pervious fabric is used for two purposes: one, to prevent gravel fines from working down between the insulation joints to the membrane (which can lead to membrane damage); and two, to control insulation board rafting. Rafting is when an insulation board, that may be floating due to a heavy rainfall or a slow draining roof, moves out of place when an uneven load, such as foot traffic on the roof, is applied to the insulation board.

For information on air retarders, see References 7 and 10. Although all systems may benefit from well-installed air retarders, this standard is based on having no deliberately installed air retarders for all systems with 10 lb/ft² (49 kg/m²) or more of ballast weight. For lighter weight systems, air retarders are required, but this standard assumes the air retarder is imperfect.

C4.1.3.2 Several options exist for increased interconnectivity and securement of the perimeters. Heavy weight ballast is a non-proprietary way of achieving this requirement.

C4.2.1 See C4.1.3.2 above.

C4.2.1.2 System 3 design can be achieved by consulting References 6, 7, 8, and 9 or manufacturer's proprietary designs.

C4.2.2 Consult with manufacturer of membrane and cementitious ballast material to confirm material compatibility when no separation of materials exists.

C4.2.2.3 System 3 design can be achieved by consulting References 6, 7, 8, and 9 or manufacturers proprietary designs.

C5.0

C5.1 Large Openings in A Wall

The design provision for large openings considers glass as a solid wall. However, if the wall just under the roof system is largely glass, the designer, working on a project in an area where there is the potential for severe weather, may want to consider the glass as an opening because of the potential for glass breakage due to flying debris. Glass breakage is primarily an issue in wind borne debris zones and other hurricane prone areas. ASCE 7 requires that glazed openings shall be protected in accordance with Section 26.10.3.2; which basically are **wind borne debris areas**.

C6.0 Determination of Ballasted System Roof Design

If a building does not fit the criteria of this document, the designer should refer to Reference 1 and ASCE 7.

Wind speeds in the design tables are "3 second gust" measured at 10 meters (33 feet). To convert wind speeds in the tables to metric multiply by 0.44704 to obtain meters per second (m/s).

C7.0 Maintenance

When wind scour occurs to an existing ballasted roof system and the scour is less than 50 ft² (4.6 m²), the ballast shall be replaced. For scour areas greater than 50 ft² (4.6 m²), the ballast shall be upgraded a minimum of one system design level per Section 4.0

Ballasted Roofs should always be inspected after a wind event and at least 2 times per year to make sure ballast is in place. Consult SPRI/NRCA "Manual of Roof Inspection, Maintenance, and Emergency Repair for Existing Single Ply Roofing Systems" for additional information.

Commentary to Design Tables A–F

The maximum wind speed in the tables represents the worst-case option with safety factors for each design condition. In most cases additional safety factors based on over 30 years of field experience have been added to that worst-case wind.

Following are some of the conventions used to establish the tables.

- A.** ASCE 7 Ballasted Systems shall be limited to installations in Wind zones limited to 140 mile per hour (mph) or less, 3-second gust design wind zone.
- B.** #2 Ballast systems shall be limited to 120-mph 3-second gust design wind zone.
- C.** #4 Ballast systems shall be limited to 110-mph 3-second gust design wind zone and not used in designated wind borne debris regions.
- D.** When parapet heights are less than 1 foot, ballasted systems shall be limited to buildings less than 75 ft. tall.
- E.** The basic wind speed limit from Kind & Wardlaw and other studies is the wind speed at which minor wind scour could occur but stones do not blow off the roof.
- F.** Stone size factors relate the average size of the stone to their response to wind. (see Reference 1 for detail) The factors used in this document are based on 30 years' experience and the Kind Wardlaw research. The Kind & Wardlaw wind tunnel data was found to be conservative. The design tables use a stone size factor (fs) of 1.56 for # 4 ballast, and fs of 1.8 for # 2 ballast and are based on Reference 1 modified by Reference 5, and Reference 12. Parapet height and paver array factors are based on Reference 1.
- G.** $V_d \leq V_{ref} \cdot f_s \cdot F_{pl}$. V_d , the maximum wind speed allowed per building is equal or less than the velocity reference (ref1) times the stone size factor (fs) times the parapet height/paver array factor(F_{pl}). $V_d < V_{c2}$. V_{c2} is the wind speed at which stone scour can occur at worst-case conditions. The design data is always based on the greatest height in a given range; i.e. 15 ft.–30 ft. is based on 30 feet building height. The design data is always based on the lowest parapet height in a range; i.e. 6 in. to 12 in. parapet is based on the 6 in. parapet.
- H.** There are no reductions for directionality or building size factors. See ASCE 7 for definitions.

Test Method RE-1 Commentary

The roof membrane termination (edge system, nailer, or other) is a key anchor point holding the membrane in place. During high-speed wind loading, the roof system can create extreme loads on the edge device assembly.

Referring to Figure RE1.3 for a mechanically attached system, the loading depends upon the distance, r , of the first row of fasteners to the edge. The overall shape of the membrane is based upon previous tests indicating that the membrane deformation can be well approximated by a 25 degree angle^{7,8}. Figure RE1.4 shows a closer look at the membrane forces.

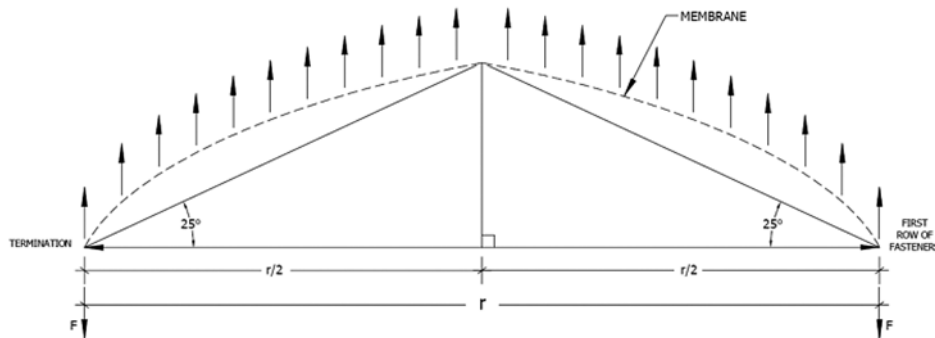


Figure RE1.3—Mechanically Attached Roof Forces

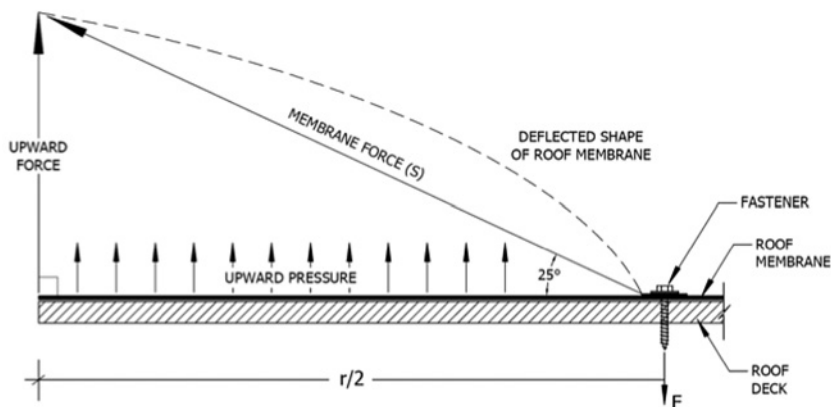


Figure RE1.4—System of Forces, $\frac{1}{2}$ of Membrane Width Between Fasteners

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If an upward pressure (lb/ft²) is applied to the membrane, then the upward force = upward pressure * r/2 for one half of the membrane width r (a single fastener will have a force, F, to resist this load). Assuming a 25° deflected shape, then the membrane force, S, can be found from the equations:

$$\sin 25^\circ = \frac{\text{Upward Force}}{S}$$

$$\sin 25^\circ = \frac{\text{Upward pressure} * \frac{r}{2}}{S}$$

Thus,

$$S = \frac{\text{Upward pressure} * \frac{r}{2}}{\sin 25^\circ}$$

Thus,

If the edge region of the roof is considered, then the upward pressure (see Figure RE1.4) equals either the vertical perimeter pressure, P_{vp}, or the vertical corner pressure, P_{vc}. Considering the perimeter region, the perimeter pressure can be found from Section 4.2 of this document:

P_{vp} = Perimeter Pressure = SF * q_{fz} * GC_p from Equation (1) for l=1.0

The design membrane tension, at the perimeter region, can be found from:

$$\text{Design membrane tension (S)} = \frac{\text{SF} * q_{fz} * GC_p * \frac{r}{2}}{\sin 25^\circ}$$

Where GC_p = External pressure coefficient (see Section 4.2), choose either perimeter region or corner.

The equation can be simplified noting:

$$\sin (25^\circ) = 0.42262$$

$$1 / \sin (25^\circ) = 2.37, \text{ thus:}$$

$$\text{Design membrane tension (S)} = \text{SF} * 2.37 * q_{fz} * GC_p * \frac{r}{2} \quad \left. \vphantom{\text{Design membrane tension (S)}} \right] \text{Equation (RE1-1)}$$

If SF=2 is used, the equation becomes:

$$\text{Design membrane tension (S)} = 2.37 * q_{fz} * GC_p * r \quad \left. \vphantom{\text{Design membrane tension (S)}} \right] \text{Equation (RE1-2)}$$

Example of Determining a Design Membrane Tension Force:

Given a 2 ft. perimeter sheet, Class 135 (actual field pressure = 67.5 psf), building height= 50 feet. See Table A5:

$$S = \text{Design membrane tension} = \text{SF} * 2.37 * q_{fz} * GC_p * r$$

Using SF = 2, the equation becomes:

$$S = 2.37 * -1.68 * 67.5 \text{ psf} * 2 \text{ ft.} = -536 \text{ lb}$$

Values in Table A7 and A8 are found from the equations described above.

The precision and bias of this test measure has not been determined. In the absence of third party witness testing/verification, the ES-1 committee recommends round robin testing of standard, pre-manufactured edge systems to establish lab-to-lab variability of individual test results.

Fully Adhered Roof Systems

Fully adhered systems are assumed to apply no stress on the edge system under consideration, unless either the metal is loosened or the membrane is in peel from the pressure differential between the exterior and interior of the system. Recent hurricane investigations have shown that both can occur.

Standards Referenced 1

1. American Society of Civil Engineers Standard ASCE/SEI 7-10, "Minimum Design Loads For Buildings And Other Structures".
2. ASTM International Standard ASTM D448-08. "Standard Sizes of Course Aggregate for Road and Bridge Construction".
3. ASTM International Standard ASTM D7655/D7655M-12, Standard Classification for Size of Aggregate Used as Ballast for Membrane Roof Systems".
4. SPRI Inc. and FM Approvals Standard ANSI/SPRI/FM 4435/ES-1 2011 "Wind Design Standard for Edge Systems Used with Low Slope Roofing Systems".
5. SPRI Inc. Standard ANSI/SPRI WD-1 2012 "Wind Design Standard Practice for Roofing Assemblies".

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